

5/46

Qty 139

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>24673</b>
<b>Description:</b> <del>Handle</del> Escutcheon	<b>Part Number:</b>	<b>D3110-1</b>
<del>RF</del> 04.11.29		
<b>Dwg:</b> D3110 Rev. A1 B	<b>Qty:</b>	<b>65</b>

Step	Location	Procedure	By	Date	qty
1	EXPEDITING	Issue W/O	<del>RF</del>	05.10.26	5
2	METAL	Cut blanks: 6.400" x 1.25" x .25" thick <b>Note: 1 blank makes 2 parts</b> Material: 6061-T6 Bar (QQ-A-200/8 or QQ-A-225/8) Batch: M10956	J.L.	05.11.08	3
3	CNC CELL	Machine as per folio FA215	J.L.	05.11.08	6
4	QC	Inspect Level 2	J.L.	05.11.08	6
5	QC	Inspect Level 8	En	05.11.08	6
6	CNC-CELL	Tumble or Deburr <b>Polish to a high lustre!</b>	En	05.11.08	6
7	CNC-CELL	Engrave part # on back of part with vibrating pencil. fine point permanent ink marker	En	05.11.08	6
8	QC	Inspect Level 5	En	05.11.08	6
9	STORES	Identify and stock	En	05.11.08	6
10	EXPEDITING	Inspect Level 21 Close W/O Cost / part: 17.89 540 05/11/10 (6)			

Rev	Date	Change	Revised By	Approved
A	01.04.10	New Issue	NG	
B	01.04.30	Added Rev.A1	NG	02/04/30

RELEASED

02/04/30

MIS only

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

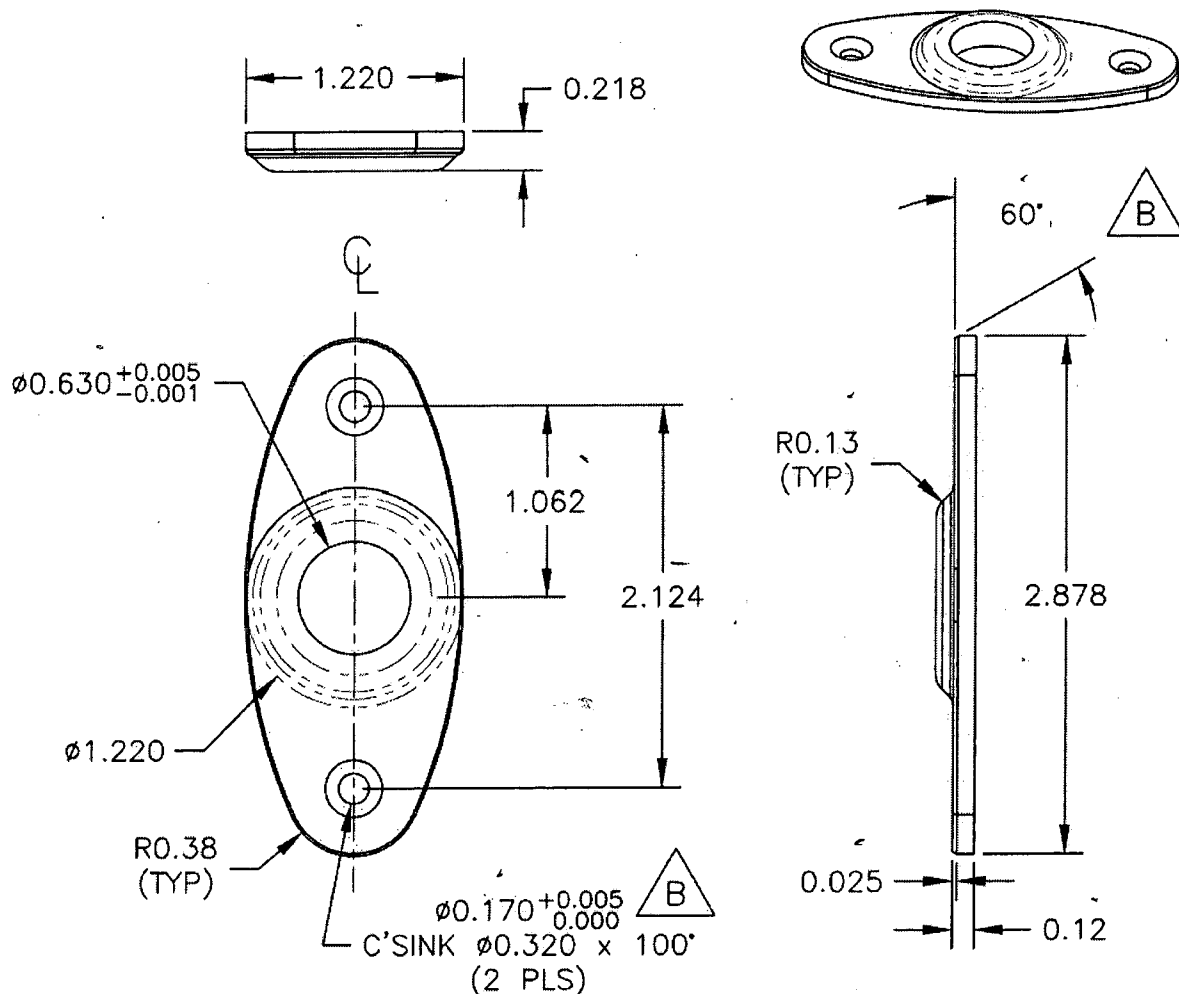
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD. HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3110	REV. B SHEET 1 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	

RELEASED  
04.11.23



### D3110-1 ESCUTCHEON

#### NOTES:

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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WITHOUT NOTICE

WORK ORDER

NO. 24673

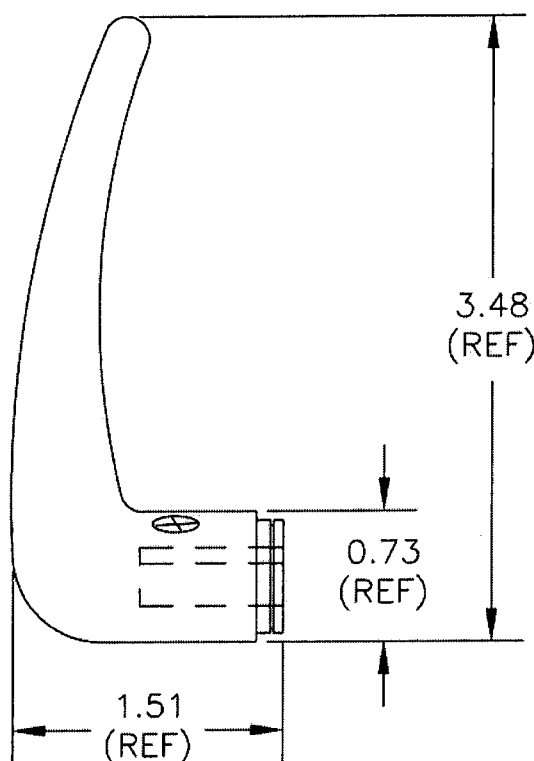
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3110	REV. B SHEET 2 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

RELEASED  
04.11.23 [Signature]



D3110-3 HANDLE

NOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34  
BELL P/N 70-027-1  
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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WORK ORDER

NO. 24673

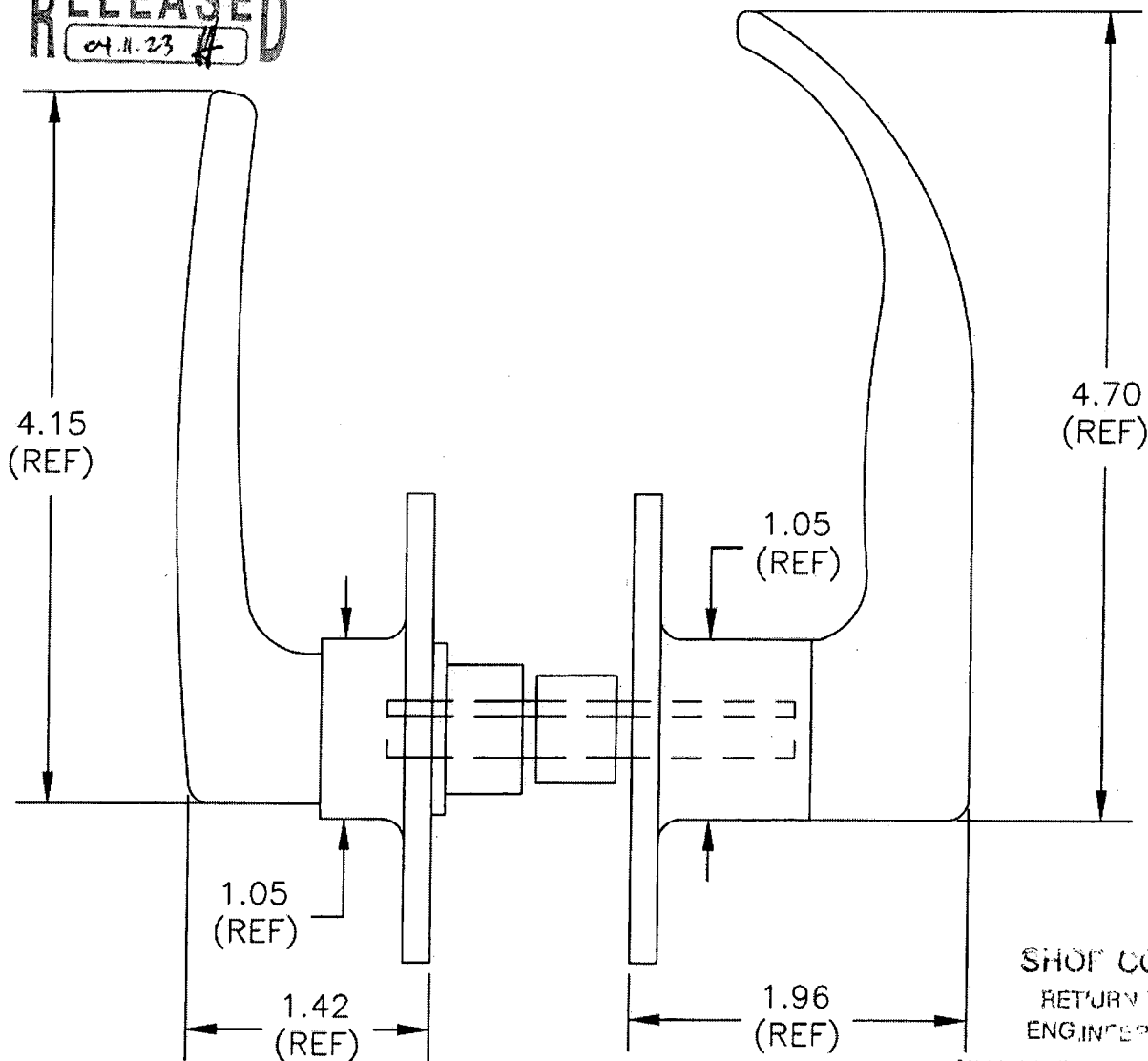
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CHECKED #	APPROVED #	DRAWING NO. D3110	REV. B SHEET 3 OF 3
DATE 04.10.18		TITLE HANDLE	SCALE 1:1

RELEASED  
04.11.23 #



**D3110-5 HANDLE**

**NOTES:**

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER

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NO 24673

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 25, 2005  
04:04 pm

Work Order No : 0024673  
Project Name : D3110-1  
Project For : WK546  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3110-1  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 10-25-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

DART AEROSPACE LTD		Work Order:	24673
Description: escutcheon		Part Number:	D3110-1
Inspection Dwg: D3110	Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

[illegible]

Measured by:	J.L.	Audited by:	[Signature]	Prototype Approval:	
Date:	05.11.08	Date:	05/11/08	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Nov 08, 2005  
12:44 pm

Work Order No : 0024673  
Project Name : D3110-1  
Project For : WK546  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3110-1  
Description : Handle  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 10-25-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00